

Fastener Tightening Specifications

Application	Specification	
	Metric	English
Air Distributor Housing to Dash Bolt	6 N·m	53 lb in
Air Duct Brace Bolt - Left	13 N·m	113 lb in
Air Duct Brace Bolt - Right	13 N·m	113 lb in
Air Filter Bolt	5 N·m	44 lb in
Air Filter Cover Bolt	2.5 N·m	22 lb in
Block Connector Bolt	7 N·m	62 lb in
Blower Motor Bolt	6 N·m	63 lb in
Center Console Bracket Bolt - right	13 N·m	113 lb in
Center Instrument Panel (I/P) Bracket Bolt	13 N·m	113 lb in
Clutch Coil Bolt	4 N·m	35 lb in
Compressor Clutch Bolt	12 N·m	106 lb in
Compressor Hose Bolt	20 N·m	15 lb ft
Compressor to Main Bracket Bolt	22 N·m	16 lb ft
Condensation Drain Bolt	5 N·m	44 lb in
Condenser Bolt	8 N·m	71 lb in
Drain Hose Nut	5 N·m	44 lb in
Drain Hose to Dash Bolt	5 N·m	44 lb in
Engine Splash Shield Bolt	8 N·m	71 lb in
Evaporator Cover Bolt	2.5 N·m	22 lb in
Evaporator Hose Bolt	20 N·m	15 lb ft
Expansion Valve Bolt	6 N·m	53 lb in
Heater Core Cover Bolt	6 N·m	53 lb in
Heater Fan Motor Bolt	8 N·m	71 lb in
High Pressure Relief Valve	10 N·m	89 lb in
I/P Compartment Bolt	4 N·m	35 lb in
I/P Padding Bolt	3 N·m	26 lb in
I/P Tie Bar Bolt	13 N·m	113 lb in
Pressure Sensor	10 N·m	89 lb in
Pressure Sensor to Condenser	10 N·m	89 lb in
Recirculating Air Valve Housing Bolt	5 N·m	44 lb in
Recirculating Air Valve Housing Grille Bolt	5 N·m	44 lb in
Refrigerant Lines to Condenser Bolt	20 N·m	15 lb ft
Sealing Ring Bolt	20 N·m	15 lb ft
Service Port Valve Core	2.5 N·m	22 lb in
Windshield Wiper Arm Nut	17 N·m	13 lb ft

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Wiper Arm Nut	17 N·m	13 lb ft
Wiper Arm to Shaft Nut	17 N·m	13 lb ft
Wiring Harness Plug Bolt	5 N·m	44 lb in